ITS TC

Thermocouple



ITS is one of the leading manufacturers of thermocouples, RTDs, PT100s and thermowells in Ireland. ITS produces a variety of temperature sensors and assemblies in both standard and custom designs, which can be found on equipment and in process applications in the chemical, petrochemical, power generation, food & beverage, dairy, plastics, heat-treating, oil & gas, pharmaceutical, aerospace, biomass, metal processing, rubber, mining, HVAC, water & wastewater, incineration, and many other industries.

- RTDs and thermocouples available to meet any process requirement
- Integrated temperature assembly with transmitters available
- Temperature range of −196 to 650 °C for RTD, −196 to 1450 °C for thermocouple
- Industry-standard sensor types, including RTD and thermocouple varieties
- Variety of enclosure and connection head options
- Calibration services available



Revision 1.2 2022

ITS TCM13BAY 2022

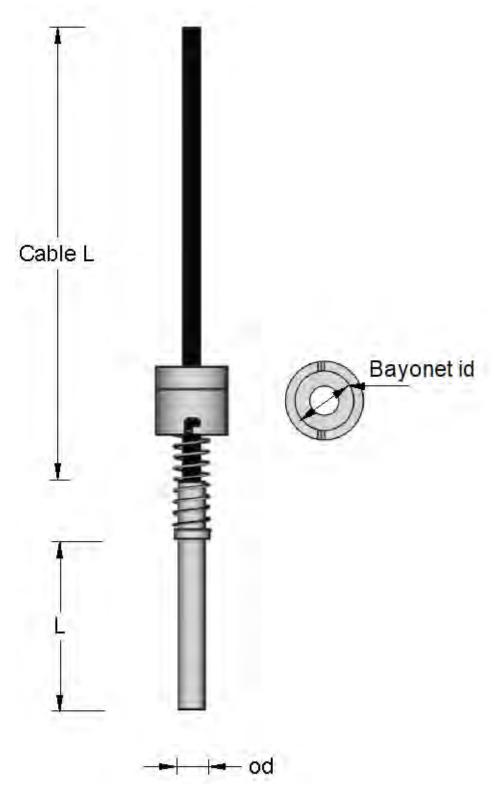
ITS TCM13BAY Thermocouple Bayonet & Spring with Cable





ITS TCM13BAY 2022

Bayonet Thermocouple Temperature Sensor



od. Stem Diameter mm

L. Stem Length

Id: Bayonet Internal Diameter Slot: Bayonet 1 or 2 Slot



Model	Product Description									
TCM13BAY	Thermocouple with Bayonet Cap	·								
Code	Maximum Operating Temperature °C									
350C	350°C									
750C	750°C									
Code	Sensor Configuration & Class									
SK	Single Type K Class 1									
SJ	Single Type J Class 1									
ST	Single Type T Class 1									
DK	Duplex Type K Class 1									
DJ	Duplex Type J Class 1									
DT	Duplex Type T Class 1									
Code	Sensor Sheath Diameter									
4.8	4.8mm Diameter Stainless Steel 1.4404 (316L)									
6	6mm Diameter Stainless Steel 1.4404 (316L)									
8	8mm Diameter Stainless Steel 1.4404 (316L)									
Code	Sensor Sheath Length									
XXX	Sensor Sheath Length									
Code	Bayonet Cap Type	Š								
1 S	1Slot									
2S	2Slot									
Cap ID	11, 12, 13, 14, 15									
Code	Cable Length in Meters	Cable Length in Meters								
XXX	Specify in Meters									
Code	Cable Type	Cable Type								
PTFE	PTFE Cable (Suitable for temperatures up to 250°C)	·								
FGSSOB	Fibre Glass Stainless Steel Over Braid (Suitable for temperatures up to 350°C/750°C)									
Code	Optional Termination Enclosure	IP Rating	Cable Entry							
SCH4	ABS Plastic Enclosure	IP65	M20 Gland							
ABSL	ABS Plastic Enclosure	IP65	M20 Gland							
SSBOX	Special Polished Stainless Steel Box 100 x 100 x 50	IP65	M20 Gland							
7501	Exd Aluminium Screw Cap Style	IP68	M20 Gland							
Code	Termination									
FL	Flying Leads									
MP	Miniture Plug									
SP	Standard Plug									
ТВ	Ceramic Din Style Termination Block									
5334A3B	2-wire programmable transmitter Thermocouple Input 4/20ma Output									
5334B3A <mark>&x</mark>	Ex Rated 2-wire programmable transmitter Thermocouple Input 4/20ma Output									
5331D ε χ	Ex Rated 2-wire programmable transmitter Universal Inp	ut 4/20ma Output								
5337D (Ex	Ex Rated 2-wire programmable transmitter Universal Inp	ut 4/20ma OutputHAR	T 5 or HART 7							

3 Revision 1.1 2019



ITS Thermocouples 2022

ITS Thermocouples

Thermocouple Accessories

Thermocouple sensors are available with termination options Flying Leads, Terminal Block or Transmitter to customer specific specification.



Various instruments available to suit. Optional certification includes customer specific temperature calibration on Thermocouple sensor or Thermocouple sensor with Instrument as a system calibration.



ITS RTM13 2022

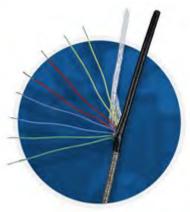


Cable Specification

PVC

-10C to 105C

Good general purpose insulation for medium temperature environments. Waterproof and very flexible.



PTFE/PFA

-200C to +250C

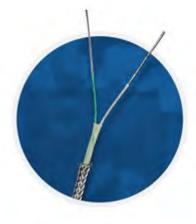
Resistant to oils, acids, other adverse agents and fluids. Good mechanical strength and flexibility.



Silicone Rubber

-50 to +200

Offers excellent dielectric strength and flexibility. Operation over a wide temperature range and ease of silastic bonding are other outstanding characteristics of silicone rubber cable.



Glass fibre

(Varnished)

-60C to 350C

Good temperature range but will not prevent ingress of fluids. Fairly flexible but does not provide good mechanical protection.



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Stainless Steel Flexible Conduit

withstands high temperatures

- Durable crush-proof construction
- Corrosion and rust resistant

Color Codes for Thermocouples

	Inter- national IEC 584-3 Intrin- sically Safe	USA Canada ANSI	da Czech	ish Nether-	er- Japanese ds JIS C	French NFC 42-324	Туре	Comments Environment - Bare Wire	Alloy Combination		Maximum	EMF (mV)	Limits of Error (Whichever is Greater)	
Inter- national IEC 584-3									+ Lead	- Lead	Temperature Useful Range	Over Max. Tempera- ture Range	Standard	Special
		9		6		S.	K	Clean Oxidising and Inert. Limited use in Vacuum or Reducing. Wide Temperature range most popular calibration	Nickel - Chromium Ni-Cr	Nickel- Aluminium Ni-Al (magnetic)	-200 to 1250°C Therm.Grade 0 to 200°C Ext. Grade	-6.458 to 54.886	-200 to 2.2°C or 0.75% above 0°C 2.0% below 0°C	1.1°C or 0.4%
9	Ġ,				E)	6	J	Reducing, Vacuum, Inert. Limited Use in Oxidising at high Temperatures not recom- mended for low Temperatures	± Fe (magnetic)	Copper- Nickel Cu-Ni	0 to 750°C Therm. Grade 0 to 200°C Ext. Grade	-8.095 to 69.553	0 t 2.2°C or 0.75%	to 750°C 1.1°C or 0.4%
	1 3		O CO	19	3	6	S	Oxidising or Inert. Do not insert in metal tubes. Beware of Contamination. High Temperature	Platinum 10% Rhodium Pt-10% Rh	Platinum Pt	0 to 1450°C Therm.Grade 0 to 150°C Ext. Grade	-0.236 to 18.693	0 to	0.6°C or 0.1%
(B)	19		S.	Co			Т	Mild Oxidising, Reducing Vacuum or Inert. Good where moisture is present, low Temperature and cryogenic applications	Copper Cu	Copper- Nickel Cu-Ni	-200 to 350°C Therm.Grade -60 to 100°C Ext. Grade	-6.528 to 20.872	-200 to 2.2°C or 0.75% above 0°C 2.0% below 0°C	0.5°C or 0.4%
	O CONTRACTOR OF THE PROPERTY O	C.		U	No standar se IEC 584 Color Code	1-3	N	Alternative to Type K. More stable at high Temperatures	Omega-P Nicrosil Ni-Cr-Si	Omega-N Nisil Ni-Si-Mg	-270 to 1300°C Therm.Grade 0 to 200°C Ext. Grade	-4.345 to 47.513	2.2°C or 0.75% above 0°C 2.0°C below 0°C	1.1°C or 0.4%
İ	9		9	19	1	6	R	Oxidising or Inert. Do not insert in metal tubes. Beware of contamination. High Temperature	Platinum 13% Rhodium Pt-13% Rh	Platinum Pt	0 to 1450°C Therm.Grade 0 to 150°C Ext. Grade	-0.226 to 21.101	0 to	0.6°C or 0.1%
Co.	O S				1	Co	E	Oxidising or Inert. Limited use in Vacuum or Reducing. Highest EMF change per degree.	Chromega Nickel- Chromium Ni-Cr	Copper- Nickel Cu-Ni	-200 to 900°C Therm.Grade 0 to 200°C Ext. Grade	-9.835 to 76.373	-200 t 1.7°C or 0.5% above 0°C 1.0% below 0°C	1.0°C or 0.4%
			No Standard. Use Cop- per Wire		C	No Standard. Use Copper Wire	В	Oxidising or Inert. Do not insert in metal tubes. Beware of contamination. High Temperature. Common use in glass industry.	Platinum 30% Rhodium Pt-30% Rh	Platinum 6% Rhodium Pt-6% Rh	0 to 1700°C Therm.Grade 0 to 100°C Ext. Grade	0 to 13.820	0 to	None established

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